



Dimensions

A	B	C	D
1.89"	3.7"	2.36"	15°

Size	B-42 inch		
	Round*	Hex	Square
1/16"	B42-4728-R-1/16	B42-4728-X-1/16	B42-4728-S-1/16
1/8"	B42-4728-R-1/8	B42-4728-X-1/8	B42-4728-S-1/8
3/16"	B42-4728-R-3/16	B42-4728-X-3/16	B42-4728-S-3/16
1/4"	B42-4728-R-1/4	B42-4728-X-1/4	B42-4728-S-1/4
5/16"	B42-4728-R-5/16	B42-4728-X-5/16	B42-4728-S-5/16
3/8"	B42-4728-R-3/8	B42-4728-X-3/8	B42-4728-S-3/8
7/16"	B42-4728-R-7/16	B42-4728-X-7/16	B42-4728-S-7/16
1/2"	B42-4728-R-1/2	B42-4728-X-1/2	B42-4728-S-1/2
9/16"	B42-4728-R-9/16	B42-4728-X-9/16	B42-4728-S-9/16
5/8"	B42-4728-R-5/8	B42-4728-X-5/8	B42-4728-S-5/8
11/16"	B42-4728-R-11/16	B42-4728-X-11/16	B42-4728-S-11/16
3/4"	B42-4728-R-3/4	B42-4728-X-3/4	B42-4728-S-3/4
13/16"	B42-4728-R-13/16	B42-4728-X-13/16	B42-4728-S-13/16
7/8"	B42-4728-R-7/8	B42-4728-X-7/8	B42-4728-S-7/8
15/16"	B42-4728-R-15/16	B42-4728-X-15/16	B42-4728-S-15/16
1"	B42-4728-R-1	B42-4728-X-1	B42-4728-S-1
1-1/16"	B42-4728-R-1-1/16	B42-4728-X-1-1/16	B42-4728-S-1-1/16
1-1/8"	B42-4728-R-1-1/8	B42-4728-X-1-1/8	B42-4728-S-1-1/8
1-3/16"	B42-4728-R-1-3/16	B42-4728-X-1-3/16	B42-4728-S-1-3/16
1-1/4"	B42-4728-R-1-1/4	B42-4728-X-1-1/4	-
1-5/16"	B42-4728-R-1-5/16	B42-4728-X-1-5/16	-
1-3/8"	B42-4728-R-1-3/8	B42-4728-X-1-3/8	-
1-7/16"	B42-4728-R-1-7/16	B42-4728-X-1-7/16	-
1-1/2"	B42-4728-R-1-1/2	B42-4728-X-1-1/2	-
1-9/16"	B42-4728-R-1-9/16	-	-
1-5/8"	B42-4728-R-1-5/8	-	-

See page 33 for Accuracy Chart

Emergency Collet P/N J550

*To order Round Plain Bore Collets replace **R** with **RP** in part number:
Example B42-4728-**RP**-1/16